

CONFIDENTIAL



UTHM
Universiti Tun Hussein Onn Malaysia

UNIVERSITI TUN HUSSEIN ONN MALAYSIA

**FINAL EXAMINATION
SEMESTER II
SESSION 2013/2014**

COURSE NAME : MATERIALS SCIENCE
COURSE CODE : BDA 1602
PROGRAMME : 1 BEE
EXAMINATION DATE : JUNE 2014
DURATION : 2 HOURS
INSTRUCTION : ANSWER **FOUR (4)** QUESTIONS
OUT OF FIVE (5) QUESTIONS

THIS QUESTION PAPER CONSISTS OF NINE (9) PAGES

CONFIDENTIAL

DR. AINUN RAHMAWATI
B.T. AINUDDIN @ NORJIN
Senior Lecturer
Dept. of Material Engineering and Design
Faculty of Mechanical & Manufacturing Engineering
Universiti Tun Hussein Onn Malaysia

- Q1** (a) The results of tensile test of a sample of stainless steel with 12.8 mm diameter and 50.8 mm gauge length are given in Table **Q1**. Plot the engineering stress versus engineering strain curve of the sample and find;
- Young Modulus
 - Yield stress at 0.2% deformation
 - Tensile strength
 - Ductility
 - Working stress, given the factor of safety is 2 and the yield stress in (ii).
- (20 marks)
- (b) Explain in details a typical creep curve for a metal which is subjected to a constant load at a relatively high temperature.
- (5 marks)
- Q2** (a) Sketch the crystallographic directions and planes in Figure **Q2**. Please enclose Figure **Q2** with your answer script.
- (6 marks)
- (b) The atomic packing factor for face-centered cubic structure is 0.74. Prove the statement by using an appropriate sketches.
- (10 marks)
- (c) Calculate the linear density of atom along [111] for nickel crystal (FCC). Given that the value of atomic radius, $r = 0.125$ nm.
- (4 marks)
- (d) State **FIVE (5)** system of unit cell for metallic crystal structures.
- (5 marks)
- Q3** (a) An FCC iron-carbon alloy initially containing 0 wt% C is carburized at 950°C and in an atmosphere where in the surface carbon concentration is maintained at 0.25 wt%. If the concentration of carbon is 0.1 wt% at a position of 0.1 mm below the surface, determine the time, t for diffusion by referring to Figure **Q3** and Table **Q3**. The diffusion coefficient for carbon in iron at this temperature is 1.6×10^{-11} m²/s.
- (10 marks)

- (b) Describe and illustrate the Frenkel imperfection and the Schottky imperfection. (6 marks)
- (c) Mr Shafaai has done the experiment for the diffusivity of iron atoms in the BCC metals. Iron diffusivity are $4.5 \times 10^{-23} \text{ m}^2/\text{s}$ at 400°C and $5.9 \times 10^{-16} \text{ m}^2/\text{s}$ at 800°C . Calculate the activation energy in kJ/mol for the given temperature range in this case. ($R=8.314 \text{ J}/(\text{mol}\cdot\text{K})$) (5 marks)
- (d) State **FOUR (4)** factors that determine the degree of solvent dissolved in solid solution condition. (4 marks)
- Q4** (a) Define eutectic reaction and peritectic reaction. Identify the temperature of eutectic and peritectic reactions in the Iron-Carbon phase diagram in Figure **Q4(a)**. (4 marks)
- (b) By referring to the Lead-Tin phase diagram in Figure **Q4(b)**, make the phase analysis of point **(A + ΔT)** and **(A – ΔT)**. The analysis must include:
- (i) Phases.
 - (ii) Chemical composition of each phase.
 - (iii) Amount of each phase (portion of each phase).
- (12 marks)
- (c) Define a heat treatment. (3 marks)
- (d) Describe briefly the process and the purpose of normalizing in heat treatment. (6 marks)

- Q5** (a) Explain in details the difference in electrical conductivity for metals, semiconductors and insulators in terms of their electron energy band structures. Use a suitable sketch. (10 marks)
- (b) Give **TWO (2)** differences between intrinsic and extrinsic conduction. (5 marks)
- (c) A wire of 0.40 cm in diameter must carry a 25 A current.
- (i) If the maximum power dissipation along the wire is 0.025 W/cm, what is the minimum allowable electrical conductivity of the wire (give answer in SI units)? (5 marks)
- (ii) What is the current density in the wire? (5 marks)

- END OF QUESTIONS -

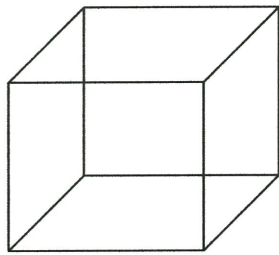
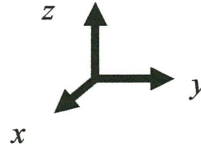
FINAL EXAMINATIONSEMESTER/SESSION : SEM II/2013/2014
COURSE : MATERIALS SCIENCEPROGRAMME : 1BEE
COURSE CODE : BDA 1602**TABLE Q1(a)**

Load (N)	Length (mm)	Load (N)	Length (mm)
12700	50.825	119400	51.562
25400	50.851	128300	51.816
38100	50.876	149700	52.832
50800	50.902	159000	53.848
76200	50.952	160400	54.356
89100	51.003	159500	54.864
92700	51.054	151500	55.880
102500	51.181	124700	56.642 (failure)
107800	51.308		

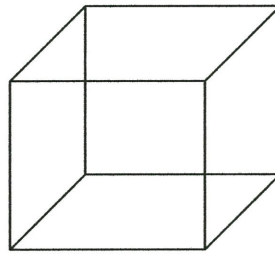
FINAL EXAMINATION

SEMESTER/SESSION : SEM II/2013/2014
 COURSE : MATERIALS SCIENCE

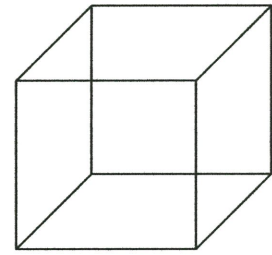
PROGRAMME : 1BEE
 COURSE CODE : BDA 1602



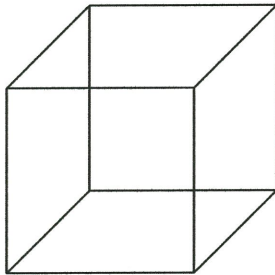
$[121]$



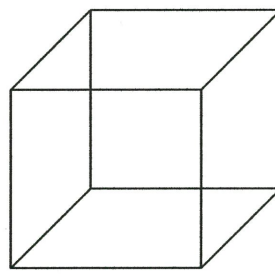
$[\bar{1}30]$



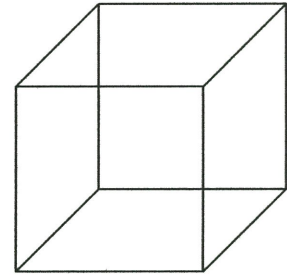
$[62\bar{3}]$



(421)



$(32\bar{1})$



(202)

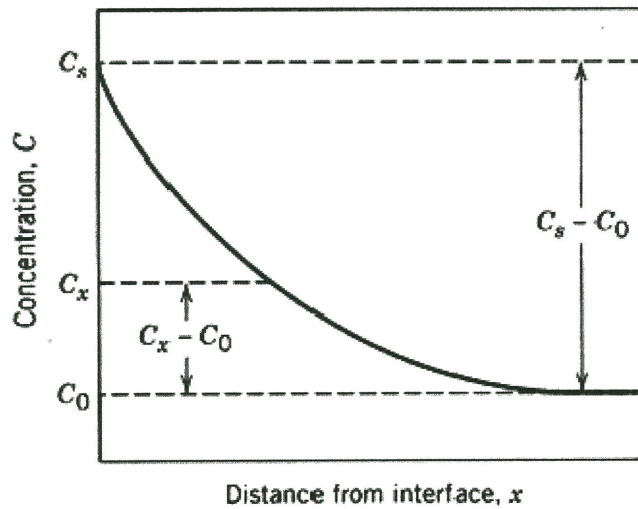
FIGURE Q2

DR. AINU RAHAMAH
 BT. AINUDIN @ NORDIN
 Senior Lecturer
 Dept. of Materials Engineering and Design
 Faculty of Mechanical & Manufacturing Engg.
 Universiti Tun Hussein Onn Malaysia

FINAL EXAMINATION

SEMESTER/SESSION : SEM II/2013/2014
COURSE : MATERIALS SCIENCE

PROGRAMME : 1BEE
COURSE CODE : BDA 1602



Given:

$$C_s = 0.25 \%$$

$$C_x = 0.10 \%$$

$$C_0 = 0 \%$$

$$x = 0.1 \text{ mm}$$

$$D = 1.6 \times 10^{-11} \text{ m}^2/\text{s}$$

FIGURE Q3

TABLE Q3

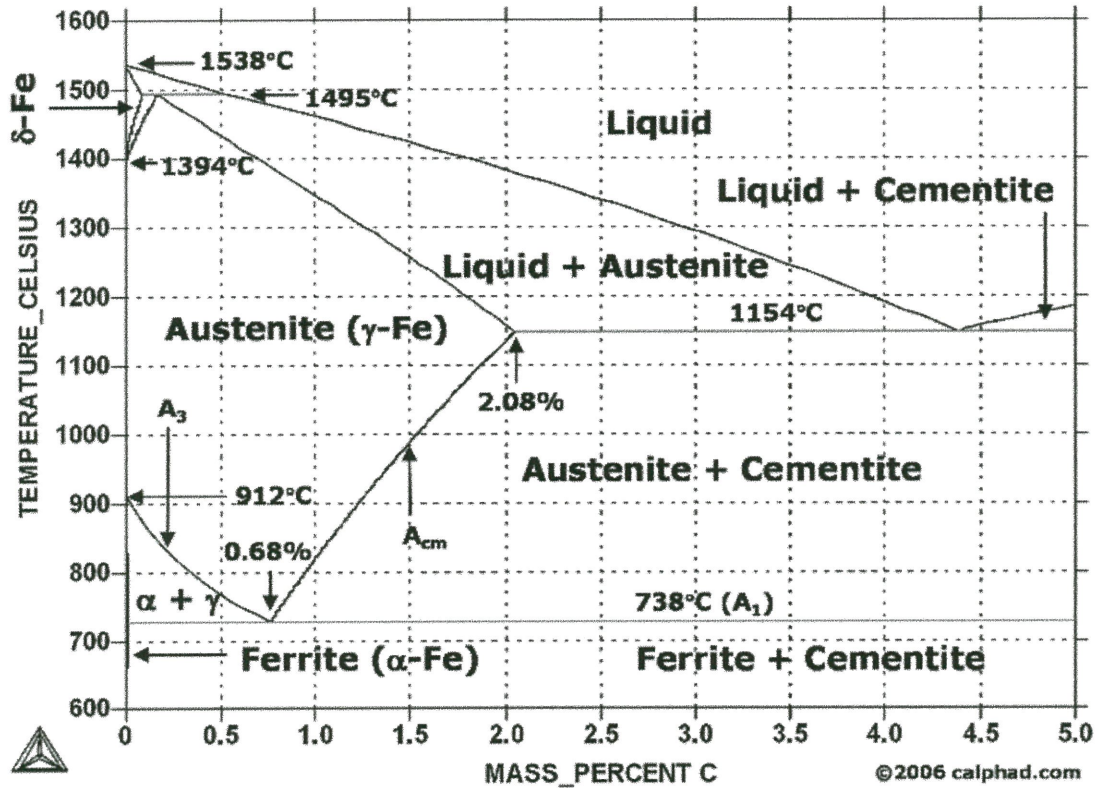
TABULATION OF ERROR FUNCTION

z	$\text{erf}(z)$	z	$\text{erf}(z)$	z	$\text{erf}(z)$
0	0	0.55	0.5633	1.3	0.9340
0.025	0.0282	0.60	0.6039	1.4	0.9253
0.5	0.0564	0.65	0.6420	1.5	0.9661
0.10	0.1125	0.70	0.6778	1.6	0.9763
0.15	0.1680	0.75	0.7112	1.7	0.9838
0.20	0.2227	0.80	0.7421	1.8	0.9891
0.25	0.2763	0.85	0.7707	1.9	0.9928
0.30	0.3286	0.90	0.7970	2.0	0.9953
0.35	0.3794	0.95	0.8209	2.2	0.9981
0.40	0.4284	1.0	0.8427	2.4	0.9993
0.45	0.4755	1.1	0.8802	2.6	0.9998
0.50	0.5205	1.2	0.9103	2.8	0.9999

FINAL EXAMINATION

SEMESTER/SESSION : SEM II/2013/2014
 COURSE : MATERIALS SCIENCE

PROGRAMME : 1BEE
 COURSE CODE : BDA 1602



IRON-CARBON PHASE DIAGRAM

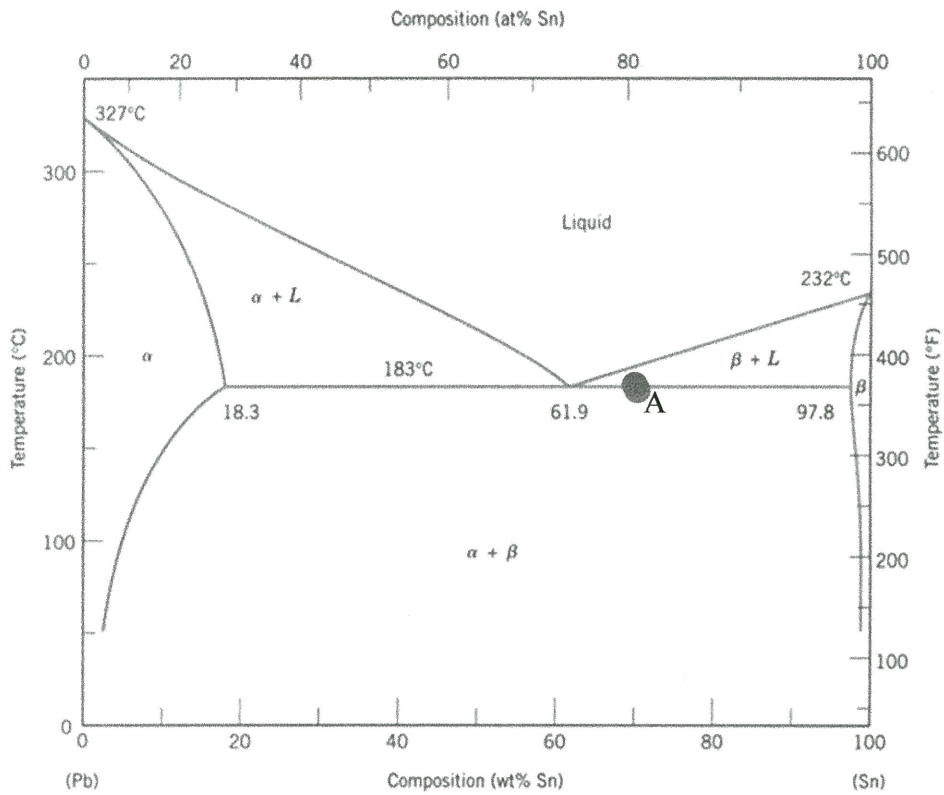
FIGURE Q4(a)

DR. AINUN RAHMAN
 ST. AINUN @ NORDIN
 Senior Lecturer
 Dept. of Materials Engineering and Design
 Faculty of Mechanical & Manufacturing Engineering
 Universiti Tun Hussein Onn Malaysia

FINAL EXAMINATION

SEMESTER/SESSION : SEM II/2013/2014
 COURSE : MATERIALS SCIENCE

PROGRAMME : 1BEE
 COURSE CODE : BDA 1602



LEAD-TIN PHASE DIAGRAM

FIGURE Q4(b)

DR. AHMAD RAHMAN
 BT. AHMAD @ NORDIA
 Date of Materials Examination: 10/12/2013
 Faculty of Mechanical & Manufacturing Engineering
 Universiti Teknologi Malaysia