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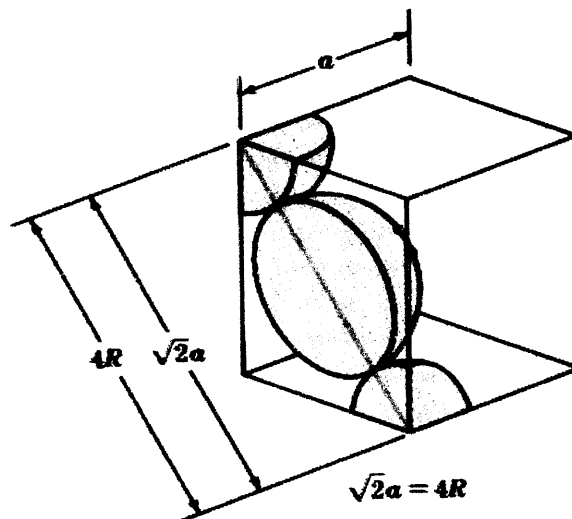
**FINAL EXAMINATION  
SEMESTER I  
SESSION 2012/2013**

**COURSE NAME : MATERIALS TECHNOLOGY**  
**COURSE CODE : DDA 2043**  
**PROGRAMME : 3 DDT**  
**EXAMINATION DATE : OCTOBER 2012**  
**DURATION : 3 HOURS**  
**INSTRUCTIONS : ANSWER FIVE (5) QUESTIONS  
FROM SIX (6) QUESTIONS**

**THIS QUESTION PAPER CONSISTS OF SIX (6) PAGES**

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- Q1**
- a) What are the main classes of engineering materials?  
(2 marks)
- b) Define TWO (2) types of solid materials. Give an example for each type and sketch an appropriate structure.  
(7 marks)
- c) How many atoms per unit cell are there in the FCC crystal structure?  
(2 marks)
- d) Strontium is FCC and has an atomic radius of 0.215 nm. Calculate a value for its lattice constant in nanometers.  
(3 marks)
- e) Copper has the FCC crystal structure with atomic radius,  $R = 0.1278\text{nm}$ . Assume the atoms to be hard spheres and packed as close together as possible along the FCC unit cell cross-section. Calculate the theoretical volume density of copper in  $\text{mg/m}^3$ . (Atomic mass of Cu = 63.54 g/mol)



(6 marks)

- Q2** a) Sketch with complete label for the following directions and crystal planes in cubic unit cell:

(i)  $[1 \bar{1} \bar{2}]$ ,  $[12 \bar{2}]$

(ii)  $(10 \bar{2})$ ,  $(3 \bar{1} 2)$ ,

(4 marks)

- b) A tensile specimen of cartridge brass sheet has a cross section of  $0.350 \text{ cm} \times 0.125 \text{ cm}$  and a gage length of  $2.00 \text{ cm}$ . Calculate the engineering strain that occurred during a test if the distance between gage markings is  $2.55 \text{ cm}$  after the test

(3 marks)

- c) Calculate the engineering stress in SI units on bar  $37 \text{ cm}$  long and having a cross section of  $4.25 \text{ mm} \times 12.0 \text{ mm}$  that is subjected to load of  $2800 \text{ kg}$ .

(3 marks)

- d) **Define** the hardness. State **TWO (4)** common types of hardness test.

(2 marks)

- e) Twenty-cm- long rod with a diameter of  $0.250 \text{ cm}$  is loaded with a  $5000 \text{ N}$  weight. If the diameter decreases to  $0.210 \text{ cm}$ , at this load determine:

i) The engineering stress and strain

ii) The true stress and strain

(8 marks)

- Q3** a) List down the **FOUR** types of crystal imperfections

(4 marks)

- b) Describe and illustrate the following imperfections:

i) Frenkel imperfection

ii) Schottky imperfection

(6 marks)

- c) A gear made of 1020 steel (0.20 wt % C) is to be gas-carburized at 927°C (1700°F). Calculate the carbon content at 0.90 mm below the surface of the gear after a 4.0-hour carburizing time. Assume the carbon content at the surface of the gear is 1.00 wt %.  $D$  (C in  $\delta$  iron) at 927°C =  $1.28 \times 10^{-11}$  m<sup>2</sup>/s. (Refer Table 1)

(10 marks)

- Q4 a) Consider an alloy containing 60 wt% Pb (refer Figure 1) in equilibrium condition. Make analysis at (a) 183°C +  $\Delta T$  and (b) 183°C -  $\Delta T$  for the system below which include the following:

- i) What phases are present?
- ii) State the chemical composition for each phase in each situation
- iii) Determine the weight fraction of  $\alpha$  in each phase
- iv) Sketch the microstructure for (b) 183°C -  $\Delta T$  only

(20 marks)

- Q5 a) Explain briefly 'high carbon steel', in terms of the following:

- i) carbon content and other related elements
- ii) mechanical properties (list three properties)
- iii) engineering applications (three examples)

(8 marks)

- b) Briefly explain why stainless steels have good corrosion resistance property

(2 marks)

- c) Differentiate between ferrous and non ferrous metals. For each one, name two metals.

(4 marks)

- d) Name the two copper alloys. For each one, name their alloying elements and one related products.  
( 6 marks)
- Q6** a) Explain briefly traditional and advanced ceramics. Include one example for each type  
( 6 marks)
- b) Show how the basic process of clay products is made.  
( 3 marks)
- c) Refractories are ceramic materials. List three of their characteristics and list two applications of the refractory materials.  
( 5 marks)
- d) List three differences between thermoset and thermoplastics materials.  
(you can use table to show differences)  
(6 marks)

## FINAL EXAMINATION

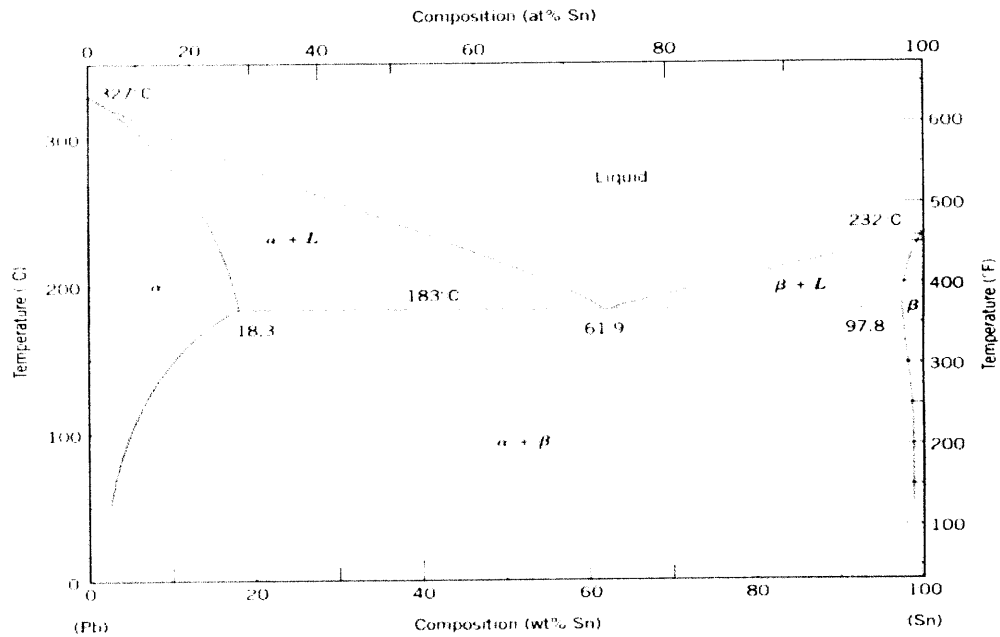
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### TABLE Q3 (C)

**Table 1: Tabulation of Error Function Values**

| $z$   | $erf(z)$ | $z$  | $erf(z)$ | $z$ | $erf(z)$ |
|-------|----------|------|----------|-----|----------|
| 0     | 0        | 0.55 | 0.5633   | 1.3 | 0.9340   |
| 0.025 | 0.0282   | 0.60 | 0.6039   | 1.4 | 0.9523   |
| 0.05  | 0.0564   | 0.65 | 0.6420   | 1.5 | 0.9661   |
| 0.10  | 0.1125   | 0.70 | 0.6778   | 1.6 | 0.9763   |
| 0.15  | 0.1680   | 0.75 | 0.7112   | 1.7 | 0.9838   |
| 0.20  | 0.2227   | 0.80 | 0.7421   | 1.8 | 0.9891   |
| 0.25  | 0.2763   | 0.85 | 0.7707   | 1.9 | 0.9928   |
| 0.30  | 0.3286   | 0.90 | 0.7970   | 2.0 | 0.9953   |
| 0.35  | 0.3794   | 0.95 | 0.8209   | 2.2 | 0.9981   |
| 0.40  | 0.4284   | 1.0  | 0.8427   | 2.4 | 0.9993   |
| 0.45  | 0.4755   | 1.1  | 0.8802   | 2.6 | 0.9998   |
| 0.50  | 0.5205   | 1.2  | 0.9103   | 2.8 | 0.9999   |



**FIGURE Q4**

**Figure 1: The Pb – Sn equilibrium system**