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UNIVERSITI TUN HUSSEIN ONN MALAYSIA

**FINAL EXAMINATION
SEMESTER I
SESSION 2022/2023**

COURSE NAME : MATERIAL CHARACTERIZATION

COURSE CODE : BEJ 43603

PROGRAMME CODE : BEJ

EXAMINATION DATE : FEBRUARY 2023

DURATION : 3 HOURS

INSTRUCTION

1. ANSWER ALL QUESTIONS
2. THIS FINAL EXAMINATION IS CONDUCTED VIA **CLOSED BOOK**
3. STUDENTS ARE **PROHIBITED** TO CONSULT THEIR OWN MATERIAL OR ANY EXTERNAL RESOURCES DURING THE EXAMINATION CONDUCTED VIA CLOSED BOOK

THIS QUESTION PAPER CONSISTS OF **FOUR (4)** PAGES

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- Q1** (a) A research student wants to investigate the chemical and structural properties of a fabricated sample with an instrument that would not defect with his sample. Propose a technique that is useful to characterize the chemical and structural information of a multilayer of thin-film sample using the vibrational energy level. (2 marks)
- (b) Based on your answer in part **Q1(a)**, briefly explain the technique operation with the help of aid diagram and label clearly. (6 marks)
- (c) Analyze the information that can be obtained from the expected result of the multilayer thin film sample. Support your answer with the aid of diagram. (12 marks)
- (d) Suggest **TWO (2)** conditions that can utilize this type of characterization technique. (5 marks)
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- Q2** (a) A batch of electronic circuitry was patterned on 4-inch silicon (Si) wafer using a photolithography process to produce hundreds of integrated chips (IC). The student was given a task to examine the final details of that IC's condition.
- (i) Recommend **ONE (1)** technique that can be used to investigate the chemical and physical properties of the internal IC's structure such as quality, shape and quantum densities. (2 marks)
- (ii) Explain in detail **THREE (3)** common sequences of sample or specimen preparation prior to the characterization technique that recommended in part **Q2(a)(i)**. (10 marks)
- (b) Determine a technique that can give microscopic information over entire semiconductors. (2 marks)
- (c) Explain **TWO (2)** conditions from the results that can be produced using the technique answered in part **Q2(b)**. (6 marks)
- (d) Name **ONE (1)** real application of characterization technique that can measure the emitted radiation. Explain briefly. (5 marks)

- Q3** (a) Discuss and explain the mechanism that is most efficient to estimate the life of product. (6 marks)
- (b) Based on the answer in part **Q3(a)**, relate the required qualification and give **ONE (1)** example for a long-term reliability test for faster feedback. (6 marks)
- (c) The most important part of Metal Oxide Semiconductor (MOS) device is its gate oxide structure. Classify **THREE (3)** distinct regions of oxide breakdown with a graph, oxide electric field versus the number of failures. (7 marks)
- (d) Further failure analysis of a device was examined using Gallium (Ga) ions, Ga^+ with a final focus tip probe less than 10nm diameter, as shown in **Figure Q3(d)**. Outline **THREE (3)** common procedures from the given image. (6 marks)

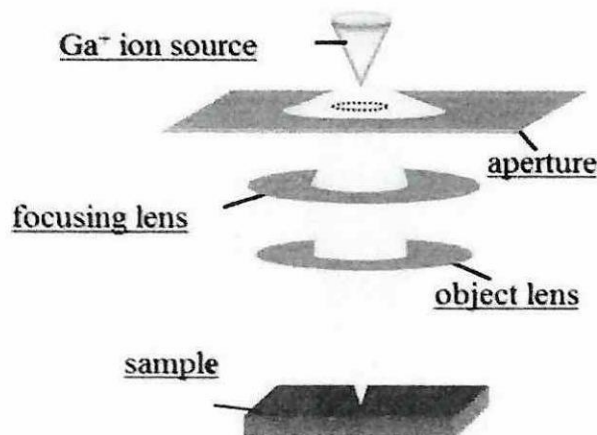


Figure Q3(d)

- Q4** (a) **Figure Q4(a)** shows a result of thin film obtained from the testing method. As a research student, analyze **THREE (3)** important points from the image given. (7 marks)

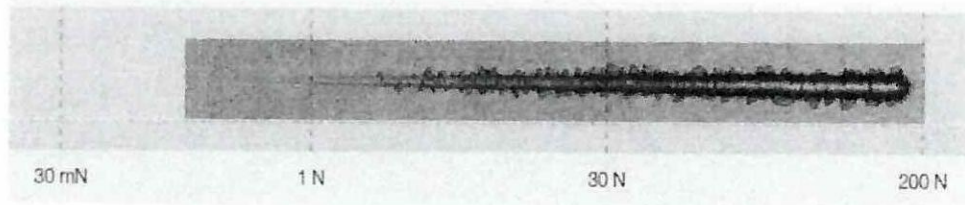


Figure Q4(a)

- (b) From your opinion, evaluate why test in part **Q4(a)** must be carried out. (6 marks)
- (c) Identify **THREE (3)** principles source of electrostatic charging and discharging. (3 marks)
- (d) From answer in part **Q4(c)**, analyze and explain **TWO (2)** related conditions. (4 marks)
- (e) Illustrate the equivalent LCR circuitry of electrostatic discharge from modelling human body and machine waveform. (5 marks)

- END OF QUESTIONS -