

## UNIVERSITI TUN HUSSEIN ONN MALAYSIA

## FINAL EXAMINATION (TAKE HOME) SEMESTER I SESSION 2020/2021

COURSE NAME : SEMICONDUCTOR FABRICATION

COURSE CODE : BWC 32602

PROGRAMME CODE : BWC

EXAMINATION DATE : JANUARY/FEBRUARY 2021

DURATION : 5 HOURS

INSTRUCTION : ANSWER ALL QUESTIONS

**OPEN BOOK EXAMINATION** 

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THIS QUESTION PAPER CONSISTS OF FOUR (4) PAGES

Q1 (a) The molecular weight and the density of Si are 28.9 g/mol and 2.33 g/cm<sup>3</sup>, respectively. The corresponding values for molecule weight and density of SiO<sub>2</sub> are 60.08 g/mol and 2.21 g/cm<sup>3</sup>, respectively. If a silicon oxide layer of thickness x is grown by thermal oxidation, determine the thickness of silicon being consumed.

(8 marks)

- (b) Refer Figure Q1 (b).
  - (i) Determine the time taken to grow 100 nm of oxide in wet oxygen at 1000 °C (assume < 100> silicon).

(3 marks)

(ii) Determine the time taken to grow 100 nm of oxide in dry oxygen at 1000 °C (assume <100> silicon).

(2 marks)

(iii) Which process would be preferred? Justify your answer.

(6 marks)

(c) Briefly explain the factor that influence the thermal oxidation rate.

(6 marks)

Q2 (a) Explain the purposes of etching used in semiconductor fabrication.

(5 marks)

(b) Explain why dry etching is preferred over wet etching in removal of small trenches in semiconductor fabrication.

(10 marks)

(c) Differentiate the mechanism of positive and negative photoresist.

(10 marks)

Q3 (a) Construct a process flowchart outlining for the fabrication of the structure as shown in Figure Q3(a).

(10 marks)

(b) Explain **ONE** (1) method of metal deposition used in the metallization process of semiconductor fabrication.

(5 marks)

(c) Describe the advantages and disadvantages of Metal Oxide Chemical Vapor Deposition (MOCVD)

(d) Describe the mechanisms for film deposition using chemical vapor deposition

(5 marks)

5 marks)

Q4 (a) Using an appropriate diagram, explain the process of reactive ion etching. (10 marks)

(b) Discuss ONE (1) problem that can occur in the implantation stage that can lead to fabrication errors or affect the device performance.

(5 marks)

(c) Describe TWO (2) stopping mechanisms by which an energetic ion, on entering a semiconductor substrate (also called the target), so it can be brought to rest.

(6 marks)

(d) Explain how to minimize the ion channeling.

(4 marks)

END OF QUESTIONS -



## FINAL EXAMINATION

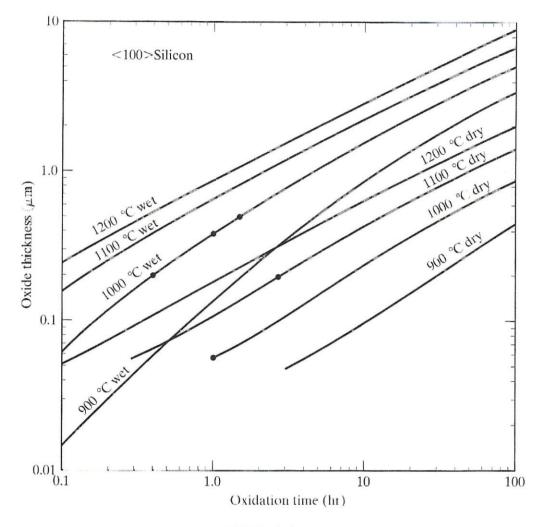
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## FIGURE Q1(b)

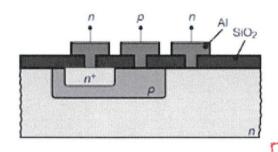


FIGURE Q3(a)

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